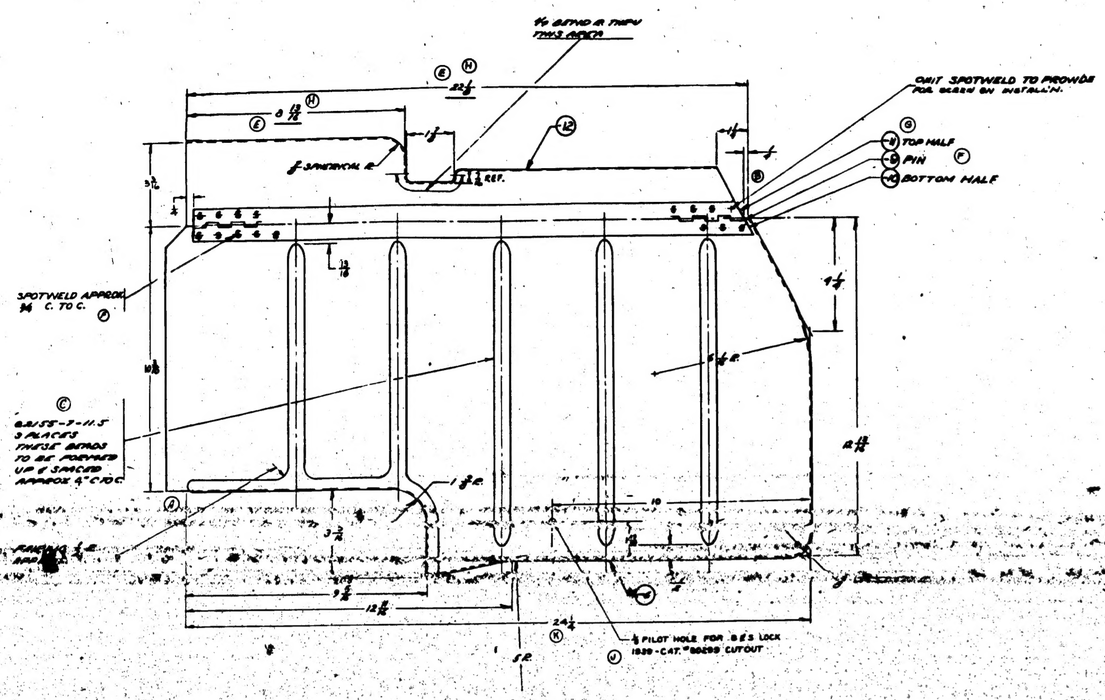

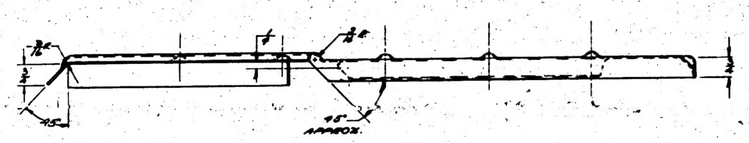

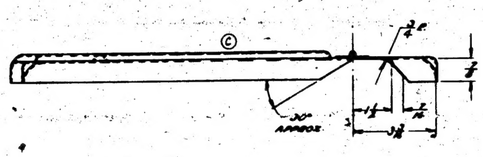

NOTE:
ALL RADII 1/8 UNLESS OTHERWISE NOTED

C-70196, C-77713, C-89976
C-91876 9/-30

LTR	ALTERATION	DATE	BY	ALTERATION	DATE	BY
				1/4 ANGLE ADDED & HEAD REVISED		
				Cut Outline		
				Assembly Tolerances & Edge Flange		
				Pilot Hole		
				Chamfer 1/2 Dim. of Spherical Radius		
				Dim. 1/2 Pilot Hole		
				Remove 1/2 Pilot Hole		
				Additional Dim. Add Spherical Radius Radii		
				Add Dim. Add Cutout Dim.		
				Add Dim. Add Cutout Dim.		
				Add Dim. Add Cutout Dim.